CLIENT	Lions Floor
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TEST METHOD CONDUCTED	ASTM F2421 Test Method for Size and Squareness of Resilient Floor			
TEST METHOD CONDUCTED	Tile by Dial Gage Method			



DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	District: 2mm/6mil	
COLOR	Carmel	
ROLL NUMBER	SKU: LI-DT07	
CONSTRUCTION	LVP	

GENERAL PRINCIPLE

This test method covers the determination of both dimensions (length and width) and squareness of resilient floor tile. The gage dials were set and reported as deviation from the zero point of the specified size. Results are listed in inches.

TEST RESULTS

Specified Size in Inches				
	Length	Width		
	48.031	7.244		

#1		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.005	7.250	7.247	7.248	48.041
Rotation 1	2	0.004	7.248	7.247	7.250	48.041
Flip 1	3	0.006				
Rotation 2	4	0.001				

		Per Linear Ft
Length Deviation	0.010	0.002
Width Deviation Left	0.006	0.010
Width Deviation Center	0.003	0.005
Width Deviation Right	0.004	0.007

Squareness Deviation	
Corner 1	0.005
Corner 2	0.004
Corner 3	0.006
Corner 4	0.001

APPROVED BY:

Day aslewy

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CLIENT	Lions Floor
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TEST METHOD CONDUCTED	ASTM F2421 Test Method for Size and Squareness of Resilient Floor
TEST METHOD CONDUCTED	Tile by Dial Gage Method



	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	District: 2mm/6mil
COLOR	Carmel
ROLL NUMBER	SKU: LI-DT07
CONSTRUCTION	LVP

TEST RESULTS

#2		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.006	7.247	7.247	7.248	48.043
Rotation 1	2	0.004	7.248	7.247	7.247	48.043
Flip 1	3	0.006				
Rotation 2	4	0.003				

		Per Linear Ft
Length Deviation	0.012	0.003
Width Deviation Left	0.003	0.005
Width Deviation Center	0.003	0.005
Width Deviation Right	0.004	0.007

Squareness Deviation	
Corner 1	0.006
Corner 2	0.004
Corner 3	0.006
Corner 4	0.003

#3		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.004	7.246	7.247	7.247	48.037
Rotation 1	2	0.002	7.247	7.247	7.246	48.037
Flip 1	3	0.009				
Rotation 2	4	0.001				

		Per Linear Ft
Length Deviation	0.006	0.001
Width Deviation Left	0.002	0.003
Width Deviation Center	0.003	0.005
Width Deviation Right	0.003	0.005

Squareness Deviation	
Corner 1	0.004
Corner 2	0.002
Corner 3	0.009
Corner 4	0.001

APPROVED BY:

Lang aslung

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CLIENT Li	ions Floor
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TEST METHOD CONDUCTED	ASTM F2421 Test Method for Size and Squareness of Resilient Floor
TEST METHOD CONDUCTED	Tile by Dial Gage Method



	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	District: 2mm/6mil
COLOR	Carmel
ROLL NUMBER	SKU: LI-DT07
CONSTRUCTION	LVP

TEST RESULTS

#4		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.006	7.248	7.248	7.247	48.039
Rotation 1	2	0.005	7.247	7.248	7.248	48.039
Flip 1	3	0.004				
Rotation 2	4	0.007				

		Per Linear Ft
Length Deviation	0.008	0.002
Width Deviation Left	0.004	0.007
Width Deviation Center	0.004	0.007
Width Deviation Right	0.003	0.005

Squareness Deviation	
Corner 1	0.006
Corner 2	0.005
Corner 3	0.004
Corner 4	0.007

#5		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.002	7.249	7.247	7.248	48.039
Rotation 1	2	0.002	7.248	7.247	7.249	48.039
Flip 1	3	0.003				
Rotation 2	4	0.005				

		Per Linear Ft
Length Deviation	0.008	0.002
Width Deviation Left	0.005	0.008
Width Deviation Center	0.003	0.005
Width Deviation Right	0.004	0.007

Squareness Deviation	
Corner 1	0.002
Corner 2	0.002
Corner 3	0.003
Corner 4	0.005

APPROVED BY:

Lay aslewy

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CLIENT Lions Floor

TEST METHOD CONDUCTED

ASTM F2421 Test Method for Size and Squareness of Resilient Floor Tile by Dial Gage Method

	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	District: 2mm/6mil
COLOR	Carmel
ROLL NUMBER	SKU: LI-DT07
CONSTRUCTION	LVP



APPROVED BY:

Lang aslung

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