CLIENT	Lions Floor
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TEST METHOD CONDUCTED	ASTM F2421 Test Method for Size and Squareness of Resilient Floor		
TEST METHOD CONDUCTED	Tile by Dial Gage Method		



DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Uptown: 2.5mm/12mil LVP	
COLOR	East Aspen	
ROLL NUMBER	SKU: LI-UP07	
CONSTRUCTION	LVP	

GENERAL PRINCIPLE

This test method covers the determination of both dimensions (length and width) and squareness of resilient floor tile. The gage dials were set and reported as deviation from the zero point of the specified size. Results are listed in inches.

TEST RESULTS

Specified Size in Inches			
Length	Width		
48.031	7.244		

#1		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.007	7.255	7.253	7.255	48.055
Rotation 1	2	0.000	7.255	7.253	7.255	48.055
Flip 1	3	0.005				
Rotation 2	4	0.001				

		Per Linear Ft
Length Deviation	0.024	0.006
Width Deviation Left	0.011	0.018
Width Deviation Center	0.009	0.015
Width Deviation Right	0.011	0.018

Squareness Deviation	
Corner 1	0.007
Corner 2	0.000
Corner 3	0.005
Corner 4	0.001

APPROVED BY:

Lay atluny

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CLIENT	Lions Floor
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TEST METHOD CONDUCTED	ASTM F2421 Test Method for Size and Squareness of Resilient Floor			
IESI WEIHOD CONDOCIED	Tile by Dial Gage Method			



DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Uptown: 2.5mm/12mil LVP	
COLOR	East Aspen	
ROLL NUMBER	SKU: LI-UP07	
CONSTRUCTION	LVP	

TEST RESULTS

#2		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.000	7.255	7.253	7.255	48.051
Rotation 1	2	0.001	7.255	7.253	7.255	48.051
Flip 1	3	0.007				
Rotation 2	4	0.003				

		Per Linear Ft
Length Deviation	0.020	0.005
Width Deviation Left	0.011	0.018
Width Deviation Center	0.009	0.015
Width Deviation Right	0.011	0.018

Squareness Deviation	
Corner 1	0.000
Corner 2	0.001
Corner 3	0.007
Corner 4	0.003

#3		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.008	7.254	7.253	7.254	48.059
Rotation 1	2	0.002	7.254	7.253	7.254	48.059
Flip 1	3	0.002				
Rotation 2	4	0.004				

		Per Linear Ft
Length Deviation	0.028	0.007
Width Deviation Left	0.010	0.017
Width Deviation Center	0.009	0.015
Width Deviation Right	0.010	0.017

Squareness Deviation	
Corner 1	0.008
Corner 2	0.002
Corner 3	0.002
Corner 4	0.004

APPROVED BY:

Lang aslenny

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CLIENT	Lions Floor
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TEST METHOD CONDUCTED	ASTM F2421 Test Method for Size and Squareness of Resilient Floor
TEST METHOD CONDUCTED	Tile by Dial Gage Method



DESCRIPTION OF TEST SAMPLE				
IDENTIFICATION	Uptown: 2.5mm/12mil LVP			
COLOR	East Aspen			
ROLL NUMBER	SKU: LI-UP07			
CONSTRUCTION	LVP			

TEST RESULTS

#4		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.006	7.255	7.254	7.254	48.047
Rotation 1	2	0.007	7.254	7.254	7.255	48.047
Flip 1	3	0.003				
Rotation 2	4	0.002				

		Per Linear Ft
Length Deviation	0.016	0.004
Width Deviation Left	0.011	0.018
Width Deviation Center	0.010	0.017
Width Deviation Right	0.010	0.017

Squareness Deviation	
Corner 1	0.006
Corner 2	0.007
Corner 3	0.003
Corner 4	0.002

#5		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.002	7.254	7.254	7.255	48.057
Rotation 1	2	0.004	7.255	7.254	7.254	48.057
Flip 1	3	0.008				
Rotation 2	4	0.009				

		Per Linear Ft
Length Deviation	0.026	0.006
Width Deviation Left	0.010	0.017
Width Deviation Center	0.010	0.017
Width Deviation Right	0.011	0.018

Squareness Deviation	
Corner 1	0.002
Corner 2	0.004
Corner 3	0.008
Corner 4	0.009

APPROVED BY:

Lay aslewy

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CLIENT Lions Floor

TEST METHOD CONDUCTED

ASTM F2421 Test Method for Size and Squareness of Resilient Floor Tile by Dial Gage Method

DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	Uptown: 2.5mm/12mil LVP
COLOR	East Aspen
ROLL NUMBER	SKU: LI-UP07
CONSTRUCTION	LVP



APPROVED BY:

Lang aslung

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